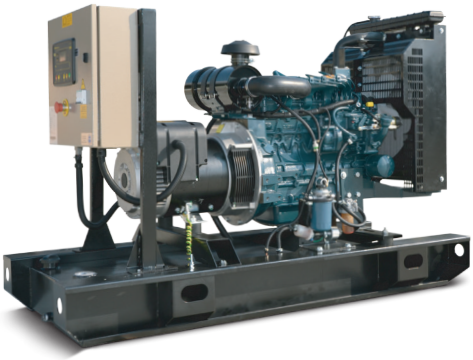
KT20-75A (50 Hz) – Single Phase

GENERATORS GHADDAR

Gensets Small Range | Kubota | LEROY-SOMER

Ratings @ 0.8 PF		Prime Rating	Stand-by Rating	
Voltage*1	Frequency*2	KT20-75A*3	KT20-75A*4	Max Current @ PF=1
230 V	50 Hz	17.4 kVA	18.3 kVA	75 A

The above ratings represent the generating set capability guaranteed within ±3% at the reference conditions equivalent to those specified in ISO 8528/1 standard.



Notes

1. The applicable voltage range is 230V for 50Hz applications. For other voltages, please consult factory.

2. This generating set is of fixed speed of 1500 rpm.

3. KT20-75A is the prime power rating of the generating set is where a variable load and unlimited hour usage are applied with an average load factor of 80% of the prime rating over each 24-hour period. Noting that a 10% overload is permitted for 1 hour in every 12-hour operation.

4. KT20-75A is the standby power rating of the generating set is where a variable load limited to an annual usage up to 500 hours is applied, with 300 hours of which may be continuous running. Noting that no overload is permitted.

Certifications

- The complete Generating Set is type-tested according to ISO 8528-8 Standard.

- The control panel is certified by an ISO 17025 accredited laboratory to have IP55 according to IEC 60355

ISO 17025 ACCREDITED LABORATORY

Quality ISO 9001 SAI GLOBAL

Dimensions

Length	1700 mm
Width	610 mm
Height	880 mm
Weight	420 Kg

Engine Technical Data

Make & Model	**KUBOTA V2203-E2-BG2**		
Cylinders & Arrangement	4- vertical in-line		
Bore & Stroke (mm)	87 x 92.4		
Induction system	Naturally aspirated		
Combustion	Indirect injection		
Cycle	4 stroke		
Compression ratio	22		
Cooling System	Water cooled		
Displacement	2.197 liters		
Lube oil capacity	9.2 liters Max		
Coolant capacity	8.1 liters		
Standard governor (Optional)	Isochronous Electronic		
Engine Speed	1500 rpm		
Fuel Consumption (L/H) @ 100% Load	4.72	@ 50% Load	2.36
Fuel Consumption (L/H) @ 75% Load	3.54	@ 25% Load	1.88
Radiator Cooling Air Flow (m3/s)	0.64		
Emissions regulations	EU Stage IIIA		
Exhaust temperature °C (max)	500		
Max exhaust gas flow (m3/min)	4.39		
Max. allowed back pressure (kPa)	7.1		

The above performance data are valid as per the following specs:
- Diesel Fuel is according to BS2869 Class A2 or equivalent.
- Lubricating oil is according to Grade SAE 15W-40 API CI4.
- The coolant should be 50% antifreeze and 50% fresh water.

Alternator Technical Data

Make & Model	**Leroy Somer TAL042B(M)**		
Frequency / No. of poles	50Hz / 4P	Winding pitch	2/3
Ingress protection	IP23	AVR model	R120
Insulation class	H	Overspeed	2250 R.P.M.
Terminals (Optional)	6 (12)	Voltage regulation	± 1 %
Excitation system	SHUNT	Coolant air flow	0.1 m3/s

GHADDAR MACHINERY CO.
www.ghaddar.com

Head Quarters & Factory - Ghazieh, Sidon, Lebanon Tel: +961 7 220 000 Fax: +961 7 221 754 / 223 322 P.O.Box: 110 Sidon -
Email: info@ghaddar.com **Beirut Branch** - Tel: +961 1 847 770 Fax: +961 1 847 775
UAE - Rich Motor Co. FZE Hamriyah Free Zone, Phase II, Sharjah, UAE - Tel: +971 6 526 9111 Fax: +971 6 526 9431 - P.O.Box: 49353 Sharjah.
Nigeria - 10A Akin Adesola Street, Victoria Island, Lagos - Tel: +234 706 890 9333 - Email: drm@genbriteng.com
Saudi Arabia Rabigh Industrial City, Yanbu Highway, Exit 927, Petro Rabigh Bridge, Rabigh, KSA. Tel: +966 58 373 6543 E-mail: ahmad@ghaddar.com
Iraq - Ghaddar Machinery Co. Baghdad, Al Karrada, Al Taharriyat Square, facing the Orthodox Cathedral - Tel: +964 782 112 1122 - Email: m.najem@ghaddar.com

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Control Panel Specifications

GMP260MK (DSE6010 MKII) panel is an automatic start generating set panel of microprocessor-based design which is capable of interfacing with electronic engine through the can-bus J1939. It is fully configurable by front fascia buttons and PC software as well. If Mains voltage is to be monitored, DSE6020MKII can be offered.

Circuit Breaker Schneider or ABB, 3 Pole MCB (4 Pole available as Optional)



Construction

Sheet Fabrication	CNC shearing & bending
Paint type	Heat-treated powder-coated
Paint application	Electrostatic corona spraying
Durability tests	• IMPACT [EN ISO 6272] • Salt spray resistance [ASTM B117-73] • Humidity Resistance [ASTM D2247]
Compliance	• Panel is compliant with [ISO8528-8] • Clearance & Creepage [IEC60355-1] • Leakage current & Dielectric strength [IEC60355-1] • Protection against electric shock [IEC600 364-4-41]
Degree of protection	IP55
Wire crimping	• Crimping force up to 20KN • Accuracy of 0.01mm • Each crimping is checked by Komax CFA+
Wire coding	• Wires are coded by wire color and cross-section • Wires are coded by printed numbers • Wires are coded by printed function of the wire

Protection

[standard]	(OPTIONAL Note 1,3)
Over /Under AC voltage	High oil temperature
Over /Under frequency	High exhaust temperature
Delayed Over current	Low fuel pressure
Short-circuit	Low coolant pressure
Over KW	Low fuel level
High Engine Temperature	Low oil level
Low oil pressure	High winding temperature
Maintenance Alarm	High bearing temperature
High/Low Battery voltage	Low boost pressure
Low coolant level Note 2	Fusible link fire protection
	Low coolant temperature

Control

[standard]	(OPTIONAL Note 1)
Remote start input	Battery Changer: 5A, 10A , UL
Emergency Stop button	Fuel pump control
Common Alarm volt-free contact	Extension:
Event log (50 events)	*Ethernet –Modbus TCP*
Weekly Exerciser	*RS485- Modbus RTU*
Audible Alarm	*Webnet – GPS tracker*
Standard CANbus J1939	Water in Fuel Detection.
Preheat control	

Instrumentation

[standard]	(OPTIONAL Note 1,3)
Gen Frequency: Hz	Lube oil temperature
Gen Current: 1 phase A	Exhaust temperature
Power: KW, KVA, KVAR & PF	Engine Inlet air (Boost) pressure
Energy: KWhr, KVAhr, KVARhr	Charging ammeter
Lube Oil pressure	Fuel pressure
Engine coolant temperature	Coolant pressure
Battery DC Voltage	Fuel level
DC Alternator Voltage	Lube oil level
Engine Speed	Winding temperature 3xRTD
Operating hours	Bearing temperature RTD

Note 1: some OPTIONAL features could be standard if CANbus is established within electronic engines.
Note 2: Low coolant level protection is standard feature for Gensets above 200KVA, otherwise it is optional.
Note 3: There is limitation in the number of protections and measurements that can be offered with GMP260MK.

Other types of control Panels & Modules can be offered according to required specifications (DSE 7310/20, 7410/20, 8610, 8810 and Others).

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Genset Standard Features

Assembly:
Gensets are assembled at Ghaddar Machinery Factory in compliance with ISO 8528-8 standard.
Fabrication:
- The engine/alternator assembly rests on skid with Anti-vibration mounting pads.
- The skid is made up of durable sheet metals and beams exceeding "Vibration & Torsion" Resistance Norms.
- A skid mounted fuel tank is supplied with fuel gauge, filler cap, fuel inlet and outlet hoses.
- The control panel enclosure is made up of metal sheet .

Paint:
-The skid and control panel enclosure are painted with heat-treated and power-coated electrostati corona spraying.
- Paints passed durability tests conforming to international quality standards.
- Impact (EN ISO 6272)
- Salt Spray Resistance (ASTM B117-73)
- Humidity Resistance (ASTM D2247)

Works-Testing:
- All Gensets are tested prior to dispatch.
- Test is automatically generated and checked according to ISO8528
- Test certificate is issued for each Genset

Equipment:
- Water cooled Radiator with belt driven blower fan and full guarding
- Electric starter with solenoid Relay
- Battery Charging Alternator
- Energized to run solenoid
- Replaceable fuel, oil and air filters
- Heavy duty leads acid battery with matching capacity (Amps & CCA)
- One loose supplied industrial exhaust silencer – 16 DB noise reduction level.
- Integral Fuel Tank with 52 L capacity.

Documentation:
- User Manual for Operation, Installation and Maintenance guidance
- Wring Diagram.
- Test Report
- Maintenance Schedule
- Catalogues for Engine, Alternator & AVR

Genset Optional Features

- Manual & Automatic Transfer Switches,
- Synchronizing & Totalizing Panels
- Fuel water separator
- Water jacket heater
- Oil heater
- Fuel heater
- Battery heater
- Anti-condensation Heater
- Air Shut-off Valve
- Oil Sampler
- Pre-lube Oil Pump

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